

“Dolce Stil Novo”
modular *linking*
table systems
...life is sweet!



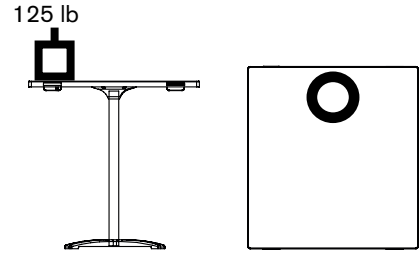
testing

TEST TABLE 28" BASE 27.25" COLUMN

1. Stability Under Vertical Load Test:

- Specimen placed on TABLE TOP
- 125 lb. load applied through a 12" disc.
- Disc position 1" in from the front edge, centered side to side.
- Test then repeated with the disc located 1" from the rear edge.

Requirement: The unit **DID NOT** tip over.



2. Horizontal Stability for Desk/Tables:

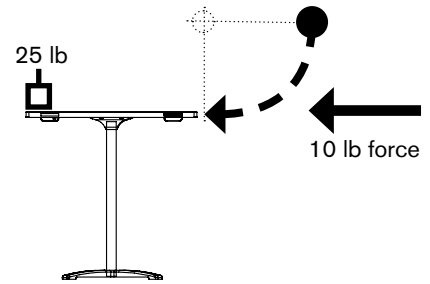
- Specimen placed on TABLE TOP
- 25 lb. load applied through a 8" disc.
- Disc position on the edge (flushed), centered side to side.
- Horizontal force applied to the center of the opposite edge of the load until 10 lbs. of force or 10° of tip was achieved.

Rear Action 10 lb. force applied. Unit did not tip.

Force to tip = 11.6 lbs.

Angle at balance point = 12°

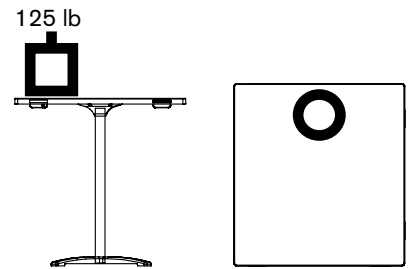
Requirement: The unit **DID NOT** tip over.



3. Concentrated Functional Load Test:

- Specimen placed on TABLE TOP
- One 125 lb. load applied through 12" disc, 1" from the front edge.
- Load applied for 60 minutes

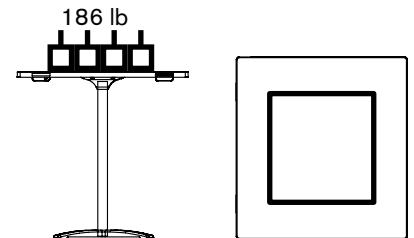
Requirement: There was no loss of serviceability.



4. Distributed Functional Load Test:

- Specimen placed on TABLE TOP
- $(30+32) \times 2 = 124$ " of perimeter $\times 1.5 = 186$ lbs.
- Load applied on a line 8" in, from the edge around the entire perimeter.
- Load applied for 60 minutes

Requirement: There was no loss of serviceability.



5. Distributed Proof Load Test:

- Specimen placed on TABLE TOP
- $(30+32) \times 2 = 124$ " of perimeter $\times 2.3 = 286$ lbs.
- Load applied on a line 8" in, from the edge around the entire perimeter.
- Load applied for 15 minutes

Requirement: was no sudden and major change in structural integrity of the product.

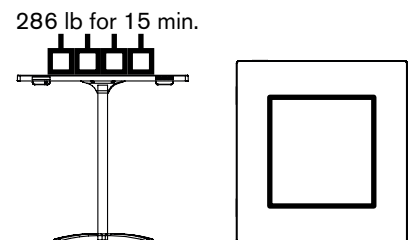
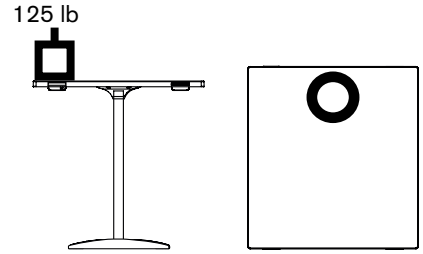


TABLE conference style, 24"Ø chrome trumpet BASE 27.25" COLUMN

1. Stability Under Vertical Load Test:

- Specimen placed on TABLE TOP
- 125 lb. load applied through a 12" disc.
- Disc position 1" in from the front edge, centered side to side.
- Test then repeated with the disc located 1" from the rear edge.

Requirement: The unit **DID NOT** tip over.



2. Horizontal Stability for Desk/Tables:

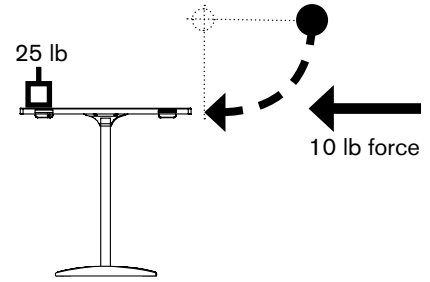
- Specimen placed on TABLE TOP
- 25 lb. load applied through a 8" disc.
- Disc position on the edge (flushed), centered side to side.
- Horizontal force applied to the center of the opposite edge of the load until 10 lbs. of force or 10° of tip was achieved.

Rear Action 10 lb. force applied. Unit did not tip.

Force to tip = 13.1 lbs.

Angle at balance point = 11°

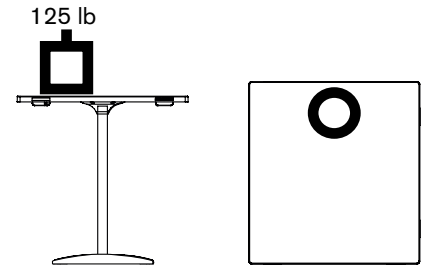
Requirement: The unit **DID NOT** tip over.



3. Concentrated Functional Load Test:

- Specimen placed on TABLE TOP
- One 125 lb. load applied through 12" disc, 1" from the front edge.
- Load applied for 60 minutes

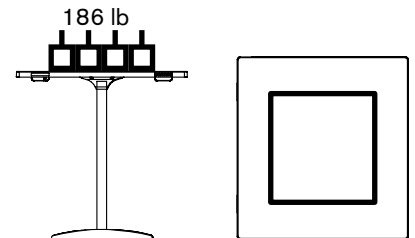
Requirement: There was no loss of serviceability.



4. Distributed Functional Load Test:

- Specimen placed on TABLE TOP
- $(30+32) \times 2 = 124$ " of perimeter $\times 1.5 = 186$ lbs.
- Load applied on a line 8" in, from the edge around the entire perimeter.
- Load applied for 60 minutes

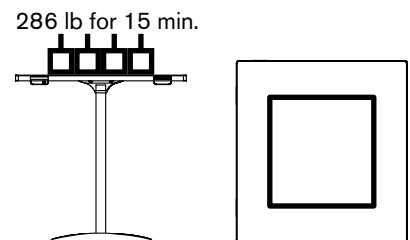
Requirement: There was no loss of serviceability.



5. Distributed Proof Load Test:

- Specimen placed on TABLE TOP
- $(30+32) \times 2 = 124$ " of perimeter $\times 2.3 = 286$ lbs.
- Load applied on a line 8" in, from the edge around the entire perimeter.
- Load applied for 15 minutes

Requirement: was no sudden and major change in structural integrity of the product.

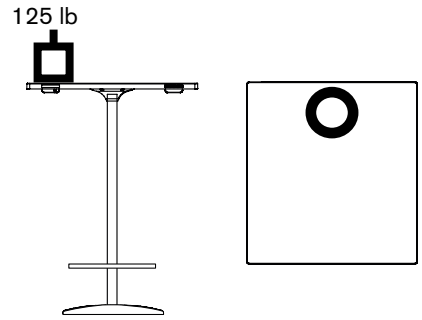


BAR TABLE conference style, 24"Ø chrome trumpet BASE 38.25" COLUMN

1. Stability Under Vertical Load Test:

- Specimen placed on TABLE TOP
- 125 lb. load applied through a 12" disc.
- Disc position 1" in from the front edge, centered side to side.
- Test then repeated with the disc located 1" from the rear edge.

Requirement: The unit **DID NOT** tip over.



2. Horizontal Stability for Desk/Tables:

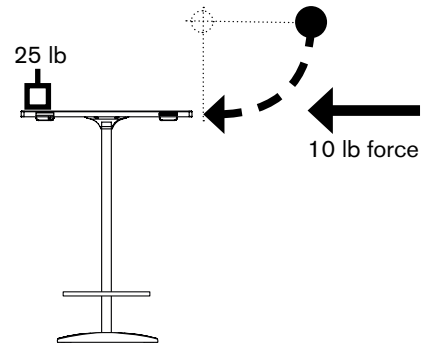
- Specimen placed on TABLE TOP
- 25 lb. load applied through a 8" disc.
- Disc position on the edge (flushed), centered side to side.
- Horizontal force applied to the center of the opposite edge of the load until 10 lbs. of force or 10° of tip was achieved.

Rear Action 10 lb. force applied. Unit did not tip.

Force to tip = 10.7 lbs.

Angle at balance point = 10°

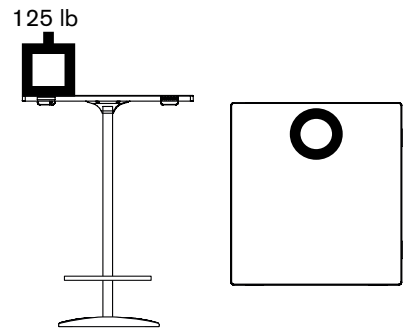
Requirement: The unit **DID NOT** tip over.



3. Concentrated Functional Load Test:

- Specimen placed on TABLE TOP
- One 125 lb. load applied through 12" disc, 1" from the front edge.
- Load applied for 60 minutes

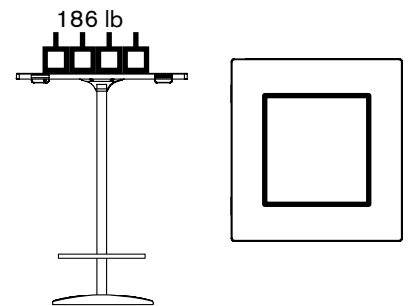
Requirement: There was no loss of serviceability.



4. Distributed Functional Load Test:

- Specimen placed on TABLE TOP
- $(30+32) \times 2 = 124$ " of perimeter $\times 1.5 = 186$ lbs.
- Load applied on a line 8" in, from the edge around the entire perimeter.
- Load applied for 60 minutes

Requirement: There was no loss of serviceability.



5. Distributed Proof Load Test:

- Specimen placed on TABLE TOP
- $(30+32) \times 2 = 124$ " of perimeter $\times 2.3 = 286$ lbs.
- Load applied on a line 8" in, from the edge around the entire perimeter.
- Load applied for 15 minutes

Requirement: was no sudden and major change in structural integrity of the product.

